



Dart Aerospace Ltd.
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D2581
Job Sheet 182475



Part No: D2581

Job Qty: 12 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		24 18/08/25
100	Waterjet	12 pcs	8/27/18	8/27/18	0.00	0.59	Waterjet1		21 18/08/25
120	QC	12 pcs	8/27/18	8/27/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs	8/27/18	8/27/18	0.01	0.28	Brake NC 1		9-88 DAS
140	QC	12 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 14 2018 68
150	Packaging	12 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3 Large Fab		21 18-09-89
160	QC21-SA	12 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 2-Deburr if necessary
Descriptions: 130 - Form as per dwg

DAS
21
9-88
SEP 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2244 sf (.0187 ea)	90-Start up Operation	50986.78

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	16	0



Container No: S105222



Part: D2581

Job No: 182475

Serial No/Batch: S105222

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/25/18

2AC
8C
88-8

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327		
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190		
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740		
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586		
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836		
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985		
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240		

Plex 8/24/18 1:30 PM Dart.Gagnon.Michelle